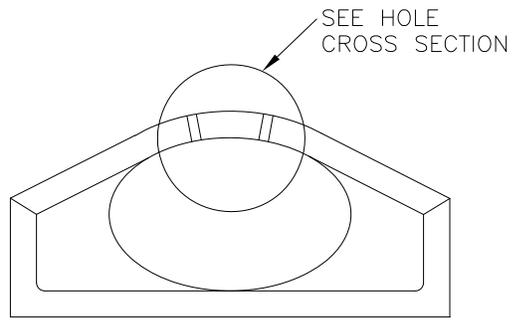
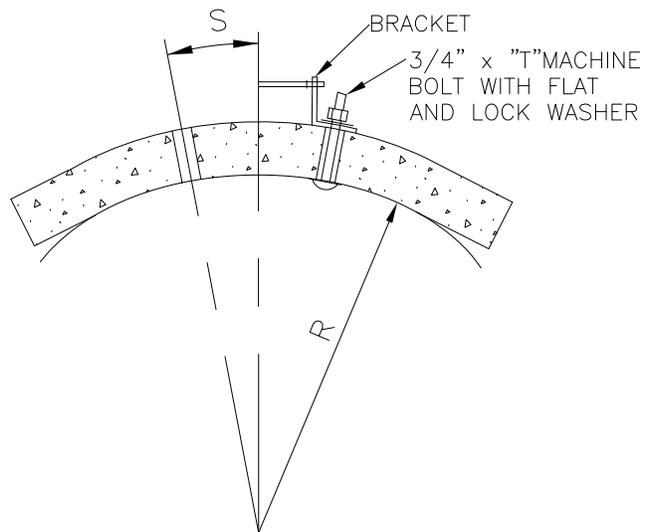


PLAN VIEW



END VIEW



HOLE CROSS SECTION

| EQUIVALENT CIRCULAR PIPE DIAMETER | SPAN | RISE | R | S | T |
|---|------|------|--------|--------|-------|
| 18" | 23" | 14" | 23" | 7.75" | 4.25" |
| 24" | 30" | 19" | 29" | 10.25" | 5.75" |
| 30" | 38" | 24" | 36.25" | 12.75" | 6.25" |
| 36" | 45" | 29" | 43.5" | 15.25" | 7" |
| 42" | 53" | 34" | 50.5" | 17.75" | 7.5" |
| 48" | 60" | 38" | 57.63" | 20" | 8" |
| 54" | 68" | 43" | 63" | 23" | 8.5" |
| 60" | 76" | 48" | 70" | 26" | 9" |

**ELLIPTICAL FLARED END SECTION TRASH RACK
MOUNTING DETAIL**

