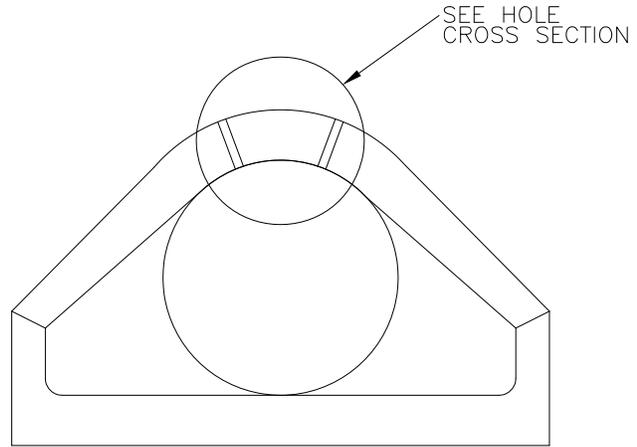
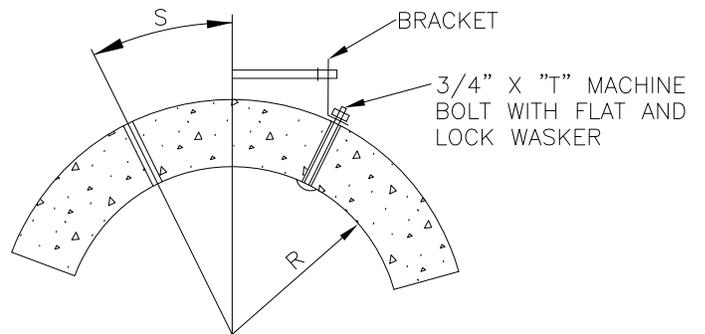


PLAN



END VIEW



HOLE CROSS SECTION

PIPE DIAMETER	R	S	T
12"	8"	5.25"	4.5"
15"	9.75"	3.5"	4.75"
18"	11.5"	5"	5"
24"	15"	6.5"	5.5"
30"	18.5"	8"	6"
36"	22"	9.5"	6.5"
42"	25.5"	11"	7"
48"	29"	12.75"	7.5"
54"	33.25"	14.5"	8.5"
60"	36.75"	16.25"	9"
72"	43.75"	19.75"	11"

STANDARD FLARED END SECTION TRASH RACK MOUNTING DETAIL

NTS

